

## Prince & Izant Company

12999 Plaza Drive  
Cleveland, Ohio 44130  
T: 216-362-7000  
F: 216-362-7456  
[princeizant.com](http://princeizant.com)



## AL 4343 (BAISi-2) TECHNICAL DATA

<b>NOMINAL COMPOSITION</b>	<b>Aluminum</b>	Balance
	<b>Silicon</b>	7.5% ± 0.7
	<b>Copper</b>	0.25% Max
	<b>Iron</b>	0.8% Max
	<b>Manganese</b>	0.1% Max
	<b>Zinc</b>	0.2% Max
	<b>Other Elements, Each</b>	0.05% Max
	<b>Other Elements, Total</b>	0.15% Max
<b>PHYSICAL PROPERTIES</b>	<b>Color</b>	Grayish-White
	<b>Solidus</b>	1070°F (577°C)
	<b>Liquidus</b>	1142°F (617°C)
	<b>Recommended Brazing Temperature</b>	1142-1242°F (617-672°C)
	<b>Density (Lbs/in<sup>3</sup>)</b>	0.097
	<b>Specific Gravity</b>	2.66
	<b>CTE (x10<sup>-6</sup>/°C)</b>	21.6
	<b>Thermal Conductivity (W/m•K)</b>	180
	<b>Electrical Conductivity (%IACS)</b>	158
<b>Electrical Resistivity (Microhm-cm)</b>	4.16	
<b>USES</b>	AL 4343 is a general purpose filler metal for joining aluminum and aluminum alloys. Corrosion resistance of AL 4343 is less than that of AL 718. Solution temperature during heat treating must be below the solidus of the braze alloy in order to ensure integrity of the joint is maintained.	
<b>BRAZING CHARACTERISTICS</b>	AL 4343 has a wider melt range than that of 718, therefore assemblies should be heated quickly through the melt range in order to prevent liquation.	
<b>PROPERTIES OF BRAZED JOINTS</b>	The properties of a brazed joint are dependent upon numerous factors including base metal properties, joint design, metallurgical interaction between the base metal and the filler metal. Joint clearances of 0.003-0.005" (0.076-0.127 mm) per side ideal for achieving the highest joint strength in aluminum brazed assemblies.	
<b>SPECIFICATIONS</b>	AL 4343 alloy conforms to: Unified Numbering System (UNS) A94343, American Welding Society (AWS) A5.8/A5.8M BAISi-2 and Aluminum Association 4343	
<b>AVAILABLE FORMS</b>	Wire, strip, engineered preforms, specialty preforms per customer specification, powder and paste.	
<b>SAFETY INFORMATION</b>	The operation and maintenance of brazing equipment or facility should conform to the provisions of American National Standard (ANSI) Z49.1, "Safety in Welding and Cutting."	

Individuals requiring further information and Engineering Specification Documents may wish to contact the Engineering Society for Advanced Mobility, Land Sea Air and Space, The Society of Automotive Engineers <http://www.sae.org/> (SAE AMS) or The American Welding Society (AWS) <http://aws.org/>

#### **NOTE:**

#### **DISCLAIMER**

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